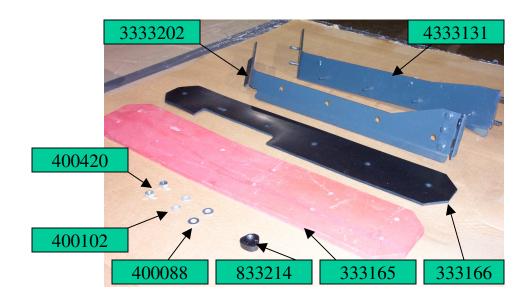
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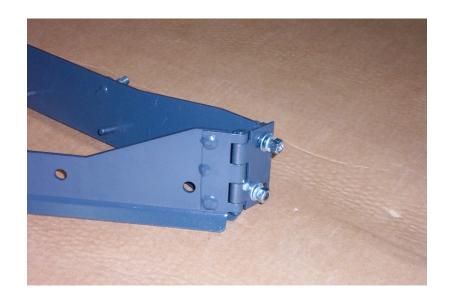
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ATTACH WELD SQUEEGEE BLADE RH (3333131) TO WELD-RETAINER RH (3333202) USING:

3400420: NUT-HEX 5/16-24 ES

3400102: WASHER-LOCK 3400088: WASHER-FLAT

DO NOT TIGHTEN HARDWARE

MAKE SURE THAT IT CLOSES TOGETHER PROPERLY BEFORE PROCEEDING.

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ATTACH BLADE-SIDE SQUEEGEE (333165) TO WELD SQUEEGEE BLADE RH (3333131).

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ATTACH STIFFNER-SQUEEGEE BLADE (333166) TO WELD SQUEEGEE BLADE RH (3333131).

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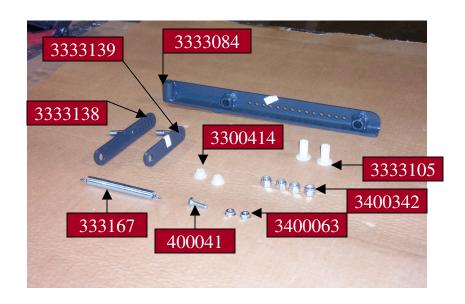
PAGE NUMBER: 5 DATE: JULY 10, 2003



CLOSE WELD-RETAINER RH (3333202) OVER THE SQUEEGEE BLADES. (MAKE SURE THE PINS ARE CENTERED IN THE HOLES. TIGHTEN SCREWS WITH ½ INCH WRENCH. ATTACH KNOB-3 SIDED (833214).

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DATE: JULY 10, 2003 TOOLS: HAMMER



ATTACH 2EA. BUSHING-3/8 NYLON (3333105) TO WELD-SQEEGEE ARM RH (333084). ATTACH 1EA. BUSHING-NYLON 3/8 TO WELD-ARM (333139) AND 1EA. BUSHING-NYLON 3/8 TO WELD-ARM (333138).

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ATTACH 333138 AND 333139 TO 333131 AND SECURE WITH 2EA. NUT-HEX 3/8-24 (400342).

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ATTACH WELD-SQUEEGE ARM RH (333084) TO THE END OF 333138 & 333139 AND SECURE WITH 2EA NUTS (400342).

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ATTACH SPRING-EXTENSION SIDE SQUEEGEE (333167) TO WELD ARM (333138) AND WELD-SQUEEGEE ARM (333084). SECURE WITH SCR-HEX,1/4-20X0.88 ZP (3400041) AND 2EA. NUT-FLANGE LOCK 1/4-20 ZP (3400063).

COMPLETE